

## GMK5250L





## GMK5250L specification

**Main boom:** 70 m

**Swingaway jib:** 37 m

**Counterweight:** 80 t

**Engine:** Mercedes OM 471 Euromot 4/ EPA Tier 4 final  
(390 kW/ 2460 Nm)

**Transmission:** Mercedes G280-16 with VIAB

**GVW:** 12t/ axle with 16" tires on steel rims, 10x6x10,  
brackets and hydraulic hoses for swing away jib,  
upper part of 3 sheave hook block (270 kg), 500 kg  
equipment (incl. tool box)

**Miscellaneous:** CCS, new carrier cabin, disc brakes, new MMI, swing  
away with jib inserts, 2-line aux. boom nose,  
"Fuel Saver" concept with electric air conditioning.



## Main features & benefits

**250 t rating:**

**70 m main boom**

**Load charts**

**Counterweight**

**VIAB turbo clutch**

**Self-rig aux hoist**

- Highest rated 5 axle crane
- Higher rental rates **\$**
- More reach on height and radius
- Higher utilization
- Best load charts in class **\$**
- Best utilization
- 5 axle crane gets jobs of 6 axle crane done!
- One global counterweight (resale globally)
- Up to 21t roadable on the crane with boom **\$**  
over the front – ultimate flexibility!
- Best maneuverability and comfort **☆**
- Wear-free starting and breaking
- No overheating and burning of the clutch **☆**
- Less fuel consumption **\$**
- Retarder is standard
- No auxiliary crane needed **⌚ \$ ☆**
- Less mobilization and rigging costs



Convenience



Cost savings



Time savings



## New serial specification

### Carrier

- New VIAB transmission with integrated retarder
- Air condition in carrier cabin
- Outrigger pad load indicator with read out on superstructure and carrier
- CraneStar fleet management
- One additional strobe light
- Stereo radio/ CD Player
- Work lights for outrigger beams
- Suspension control in outrigger control boxes

### Superstructure

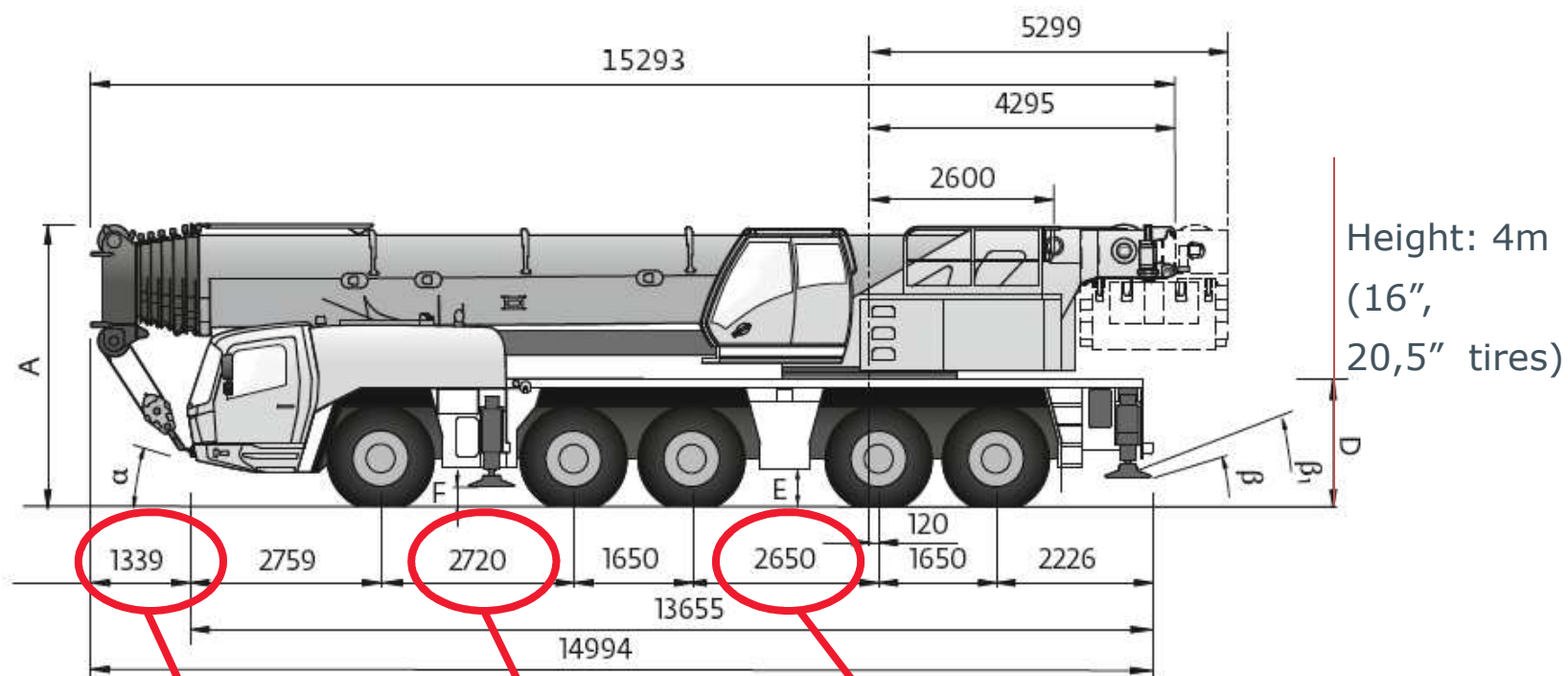
- Hoist camera incl. light
- Second spotlight on superstructure cab
- One additional strobe light
- LMI status display (EN13000)
- Working range limiter
- Engine independent diesel air heater
- Data logger



LMI status display (EN13000)



## Product dimensions carrier



**Very good overhang**  
– under 1,5 m

**Ideal axle spread**  
– more than 8 ft.

### Advantages

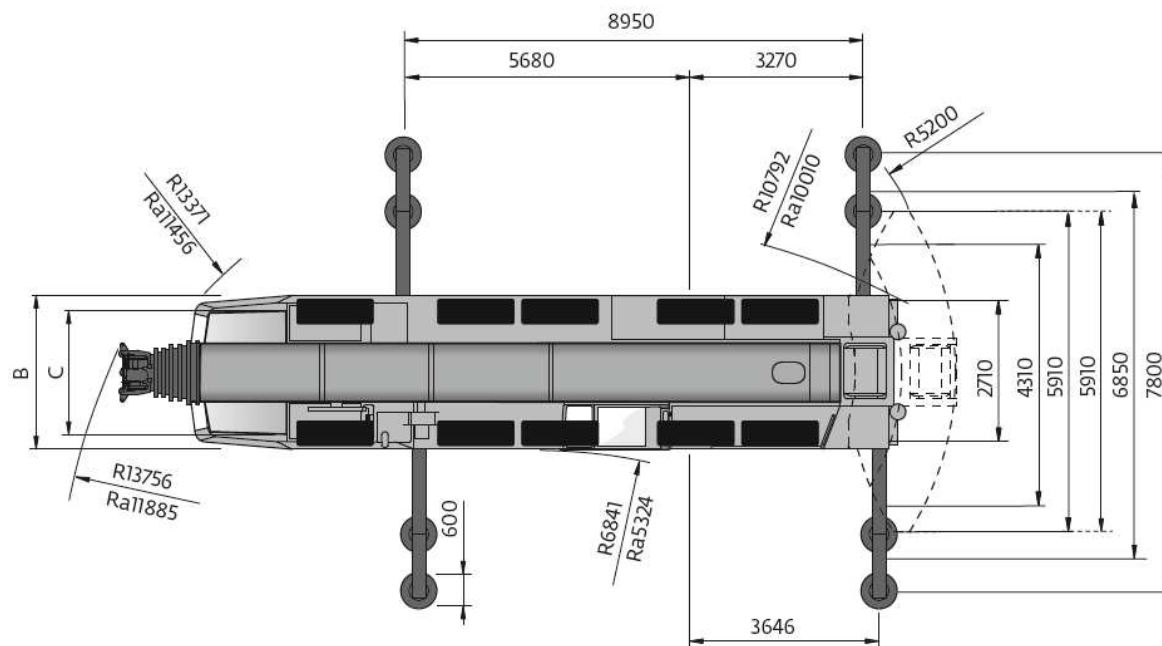
- Crane dimensions suit global roading requirements.
- Reduced overall length compared to GMK5220.







## Product outrigger spread



**5** Outrigger positions create an **ultimate flexibility** for every jobsite – also on very narrow terrain.

### Advantages

#### Operator convenience:

- More flexibility on job site access
- Placing the crane in tighter spaces

#### Potential higher utilization:

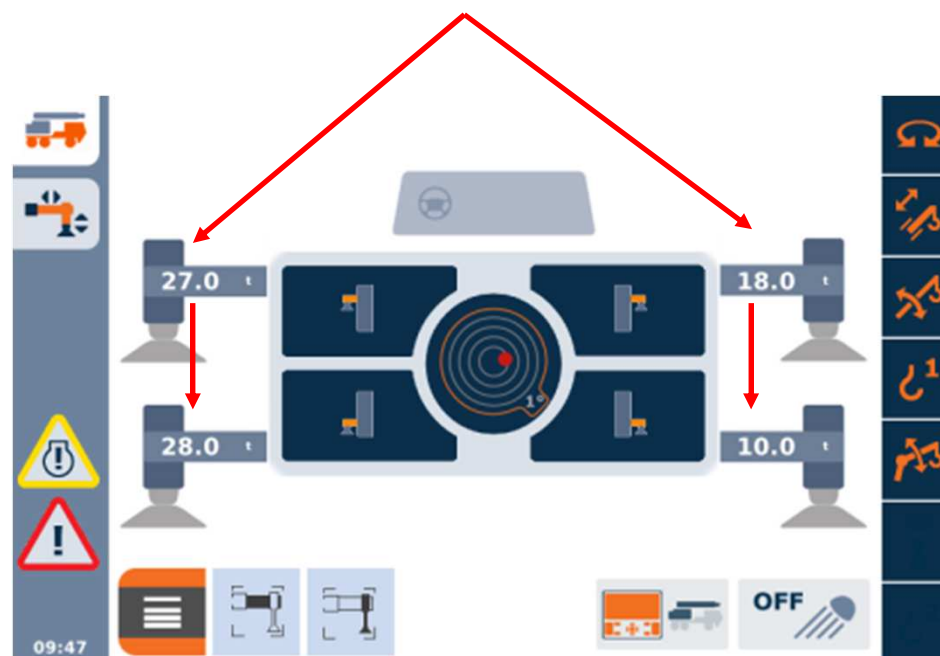
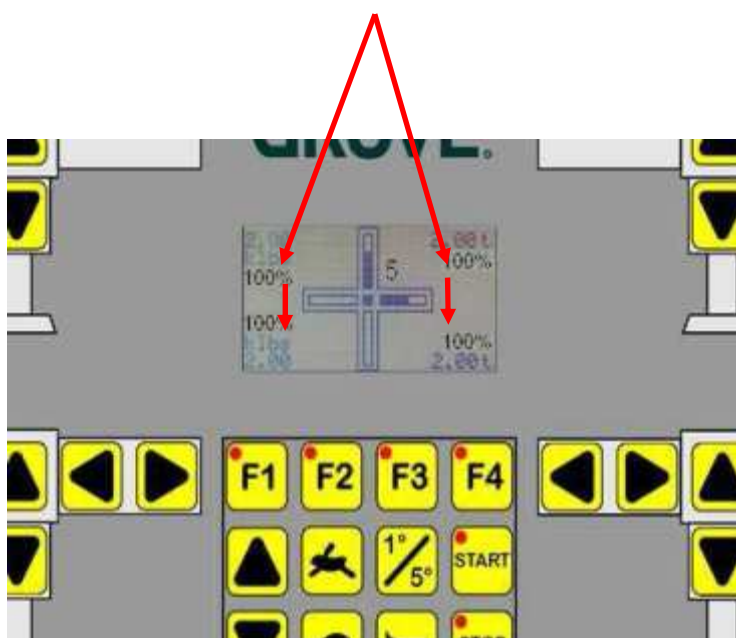
- Get jobs done which competitors with less outrigger positions cannot.





## Rigging on job site

Outrigger pad load indicator with read out on both superstructure and carrier is standard.



### Benefit

→ Operator convenience



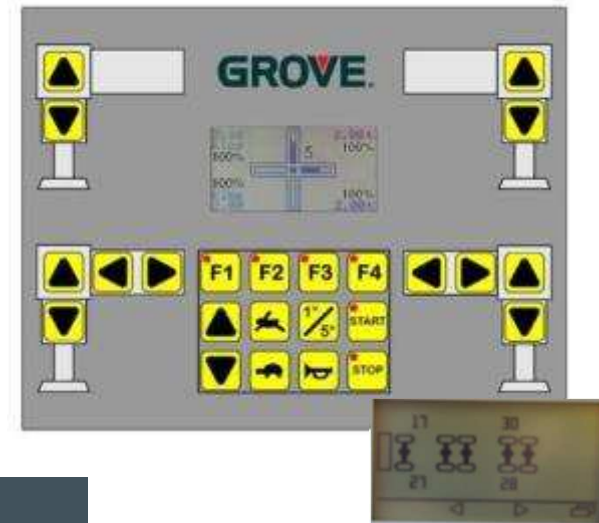
## Driving and rigging on job site

The **GMK5250L** can be moved on jobsite with a maximum axle load of 28t in a configuration

- a) main boom plus full counterweight (80t)
- b) main boom, jib and extension plus 70t counterweight.

### - Time efficiency on jobsites!

- The new MMI display allows the driving of the MEGATRAK™ suspension from the carrier frame. Active adjustment of retracting and extending force without outriggers positioning possible
- **Flexibility on jobsite to react to changing surfaces and required ground clearance.**



### Advantages

#### Operator convenience:

- Shorter rigging time.
- Saves time when replacing the crane on the job site. (no need to remove counterweight before driving on site)



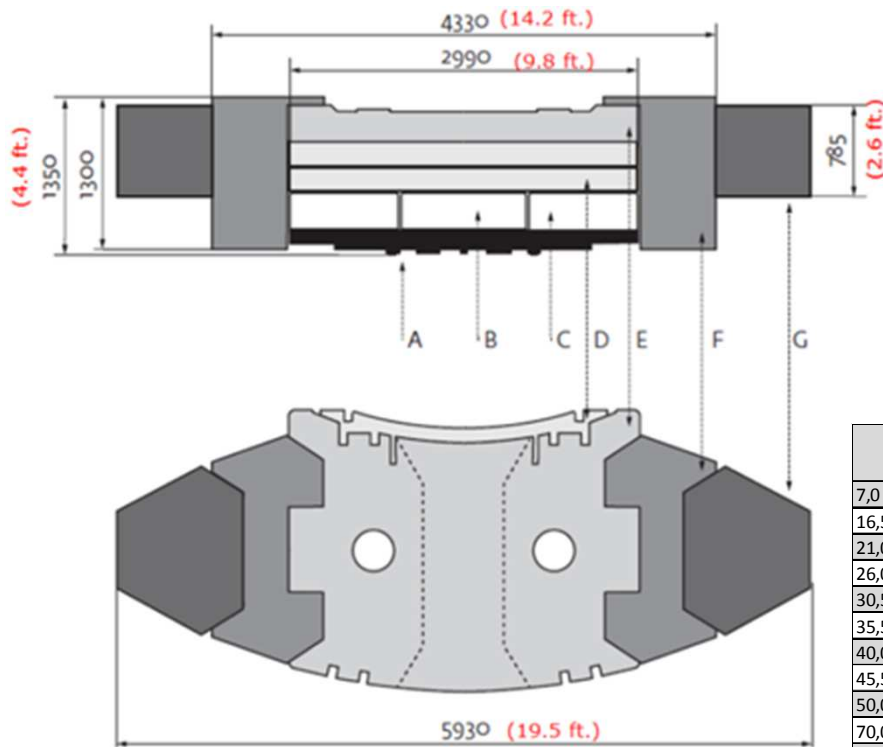




## Roading proposal boom over front

| Weight per axle<br>in kg | Total<br>in kg | Driveline | Tire size              | Hook block | Counterweight<br>in t | Swing-away                       | Equipment<br>in kg |
|--------------------------|----------------|-----------|------------------------|------------|-----------------------|----------------------------------|--------------------|
| 12.000                   | 60.000         | 10x6      | 445/95R25 on steel     | 3 sheave   | 0                     | brakets + drum                   | 500                |
| 12.000                   | 60.000         | 10x8      | 445/95R25 on aluminium | 3 sheave   | 0                     | brakets + drum                   | 500                |
| 16.500                   | 82.500         | 10x8      | 445/95R25 on steel     | 1 sheave   | 21                    | swing-away jib incl. Attachments | 500                |

# Counterweight



→ One counterweight configuration for the whole world **\$** **☆**

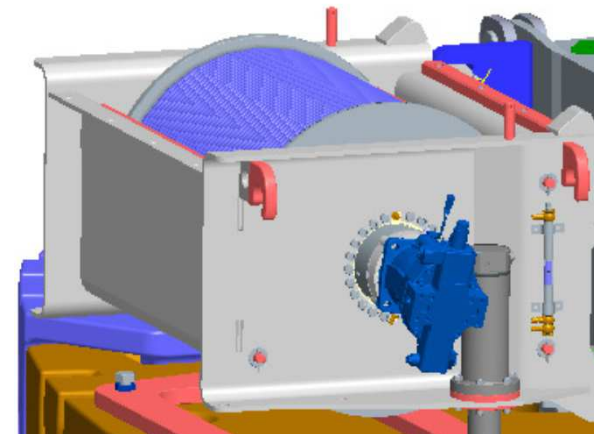
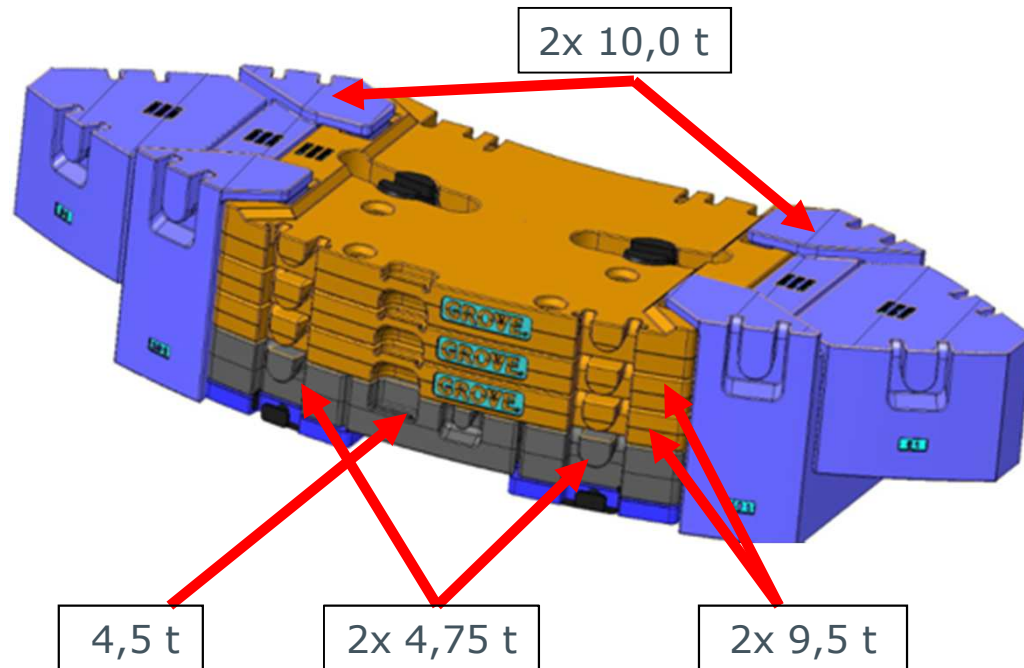
→ Heavy roadable configuration: 21t (23.1 USt) maximum on crane for 16.5t (18.2 USt) load per axle\* **Best in class!** **☆**

→ Base plate and first layer (21t (23.1 USt) = A, B and 2xC) rigable at once **🕒**

|                   | A<br>7,0 t (7.7 USt) | B<br>4,5 t (5.0 USt) | C<br>4,75 t (5.2 USt) | D<br>9,5 t (10.5 USt) | E<br>10,0 t (11.0 USt) | F<br>5,0 t (5.5 USt) | G<br>5,0 t (5.5 USt) |
|-------------------|----------------------|----------------------|-----------------------|-----------------------|------------------------|----------------------|----------------------|
| 7,0 t (7.7 USt)   | x                    |                      |                       |                       |                        |                      |                      |
| 16,5 t (18.2 USt) | x                    |                      | 2x                    |                       |                        |                      |                      |
| 21,0 t (23.1 USt) | x                    | x                    | 2x                    |                       |                        |                      |                      |
| 26,0 t (28.7 USt) | x                    |                      | 2x                    | x                     |                        |                      |                      |
| 30,5 t (33.6 USt) | x                    | x                    | 2x                    | x                     |                        |                      |                      |
| 35,5 t (39.1 USt) | x                    |                      | 2x                    | 2x                    |                        |                      |                      |
| 40,0 t (44.1 USt) | x                    | x                    | 2x                    | 2x                    |                        |                      |                      |
| 45,5 t (50.2 USt) | x                    |                      | 2x                    | 2x                    | x                      |                      |                      |
| 50,0 t (55.1 USt) | x                    | x                    | 2x                    | 2x                    | x                      |                      |                      |
| 70,0 t (77.2 USt) | x                    | x                    | 2x                    | 2x                    | x                      | 2x                   |                      |
| 80,0 t (88.2 USt) | x                    | x                    | 2x                    | 2x                    | x                      | 2x                   | 2x                   |

\* Optional adapter frame required to hold slab B on rear of crane for equal weight distribution

## Counterweight interchangeability



Auxiliary hoist

Interchangibility with counterweight slabs of GMK6300L,GMK5180/5200  
Possible to use same aux. hoist of GMK6300L (small update required)

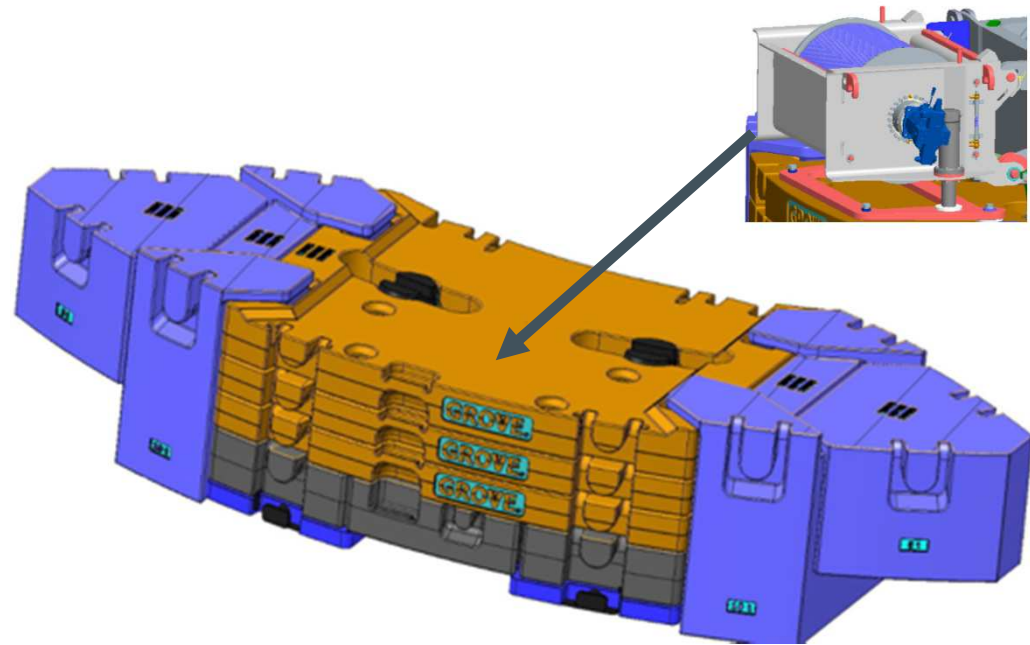
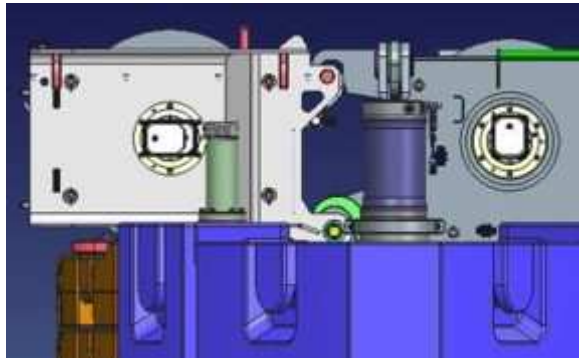


### Advantages

- Logistics. Storing counterweight on different locations
- One hoist for two models saves costs



## Counterweight and auxiliary hoist rigging



The **self rigging** procedure of the **auxiliary hoist** is possible with various counterweight configurations.

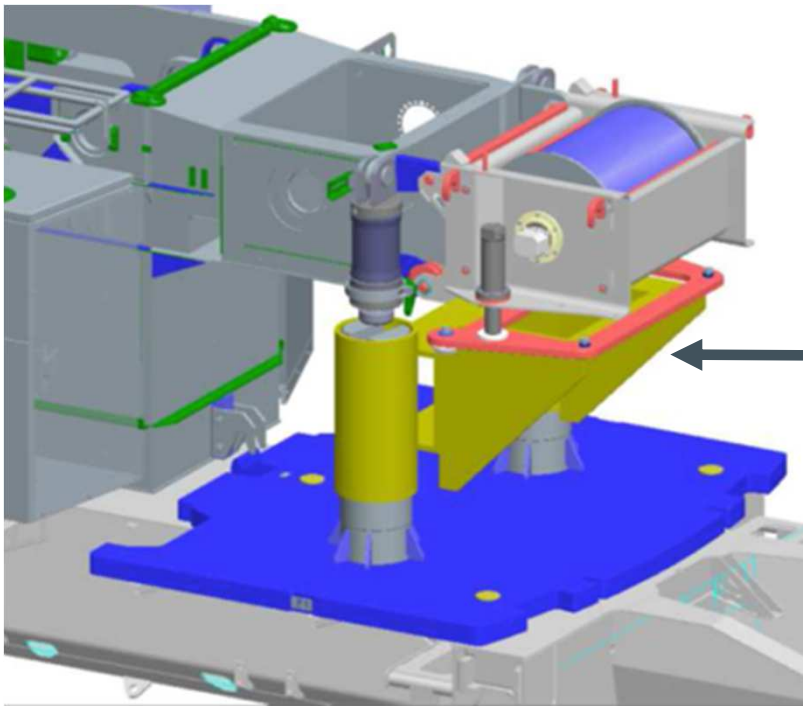


### Advantages



- No auxiliary crane needed for installation → less mobilization and rigging costs
- Fast and operator friendly rigging

## Counterweight and auxiliary hoist rigging



**Optional:** For the configuration with base plate only, a rigging frame simulates the counterweight.



### Advantages



→ No max Counterweight and aux. crane needed → less mobilization and rigging costs

## Carrier Cabin

- Adaption of new look of drivers cabin from big AT cranes
- More driving comfort and better ergonomic instrumentation for driver
- Improved heating- and cooling system with air-condition as standard
- Better visibility thru cabin width
- Better aerodynamic
- Noise reduction
- Increased quality
- Rust free glass-fiber and aluminum composite



### Benefits



- *Best in class comfort and operator convenience*
- *The "second" home for the operator.*



## Crane Control System (CCS) Carrier

- Full graphic display
- For better visibility
- New ergonomic multi-function steering wheel



## Cameras - rear view optional



MenuScreen

- Rear view camera option on carrier CCS screen.
- Automatic when in reverse gear or manually usable.
- Can be used when driving forward.



RearCameraScreen



### Benefits

- *Good visibility*

## Carrier engine: Mercedes-Benz

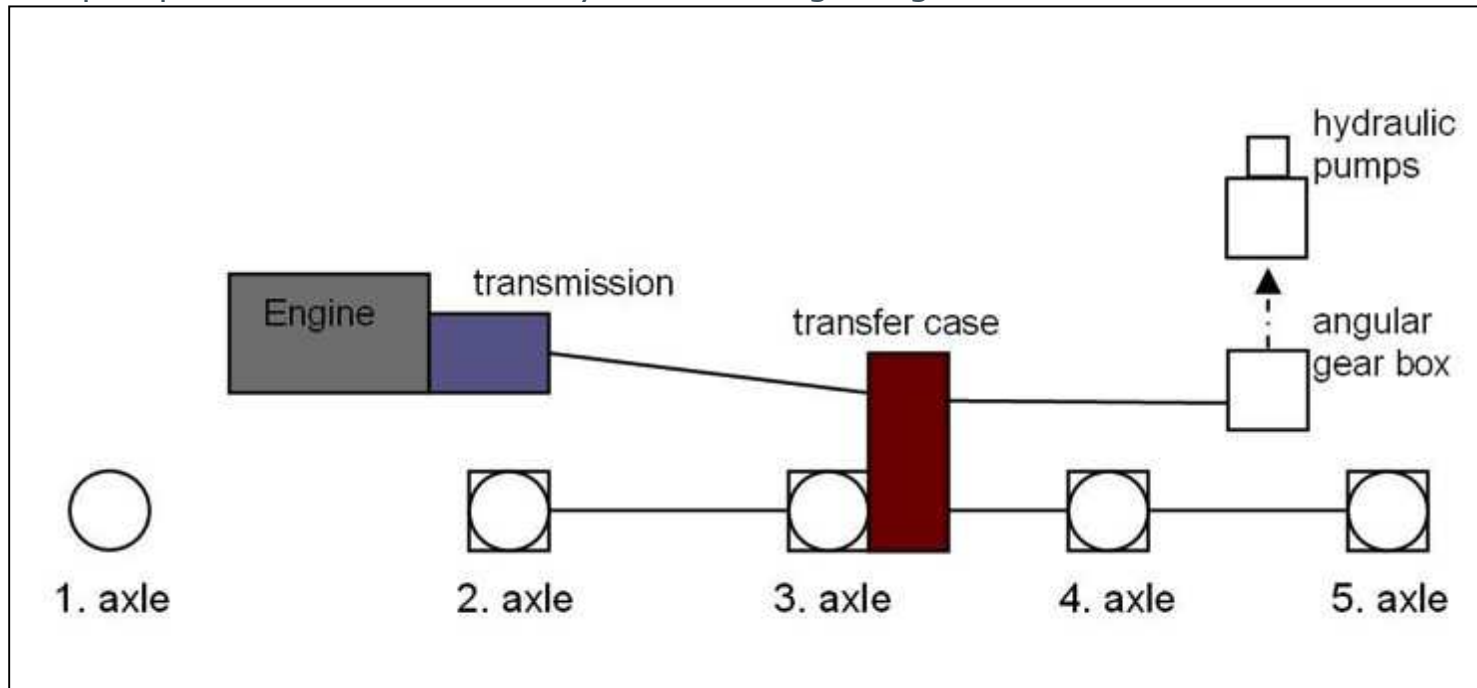
### Latest engine technology including EPA Tier 4 final/Euromot IV



- Six-cylinder in-line water-cooled diesel engine, turbocharged with intercooler OM471 (523 HP (390 kW)/ 1814 ft lb (2460 Nm)
- EPA Tier 4 final/ Euromot IV compliant with limits for nitrogen oxides and particle emissions
- High pressure fuel-injection system with unit injection pumps controlled by solenoid valves.
- Electronic engine management
- Selective Catalytic Reduction – reduces the  $\text{No}_x$  by 90 %
- Mercedes service and parts distribution all around the globe

## Single engine concept

Carrier engine provides superstructure operation through one simple and reliable angular gear box. Hydraulic pumps are connected directly with the angular gear box in the center of the slew bearing.



### Benefits

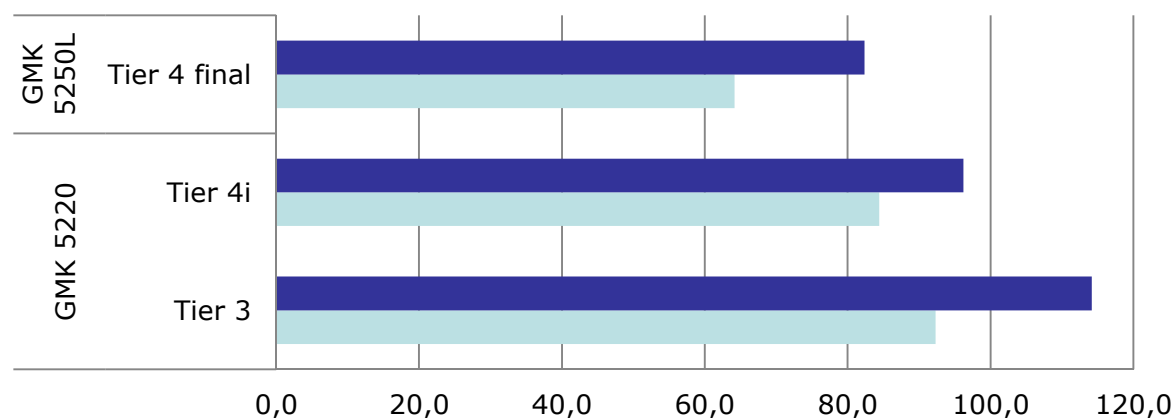


- One angular gear box for good fuel consumption
- Low noise and comfortable operation
- Less weight for better load charts
- Less maintenance (only one engine)



# Fuel consumption vs. GMK5275(5220)

## Fuel consumption Driving operation [l/100km]



|                       | GMK 5220 |         | GMK 5250L    |  |
|-----------------------|----------|---------|--------------|--|
|                       | Tier 3   | Tier 4i | Tier 4 final |  |
| ■ City/ Country roads | 114,2    | 96,2    | 82,4         |  |
| ■ Highway             | 92,3     | 84,4    | 64,2         |  |

Average (30% City/ Cross roads,  
70% Highway)

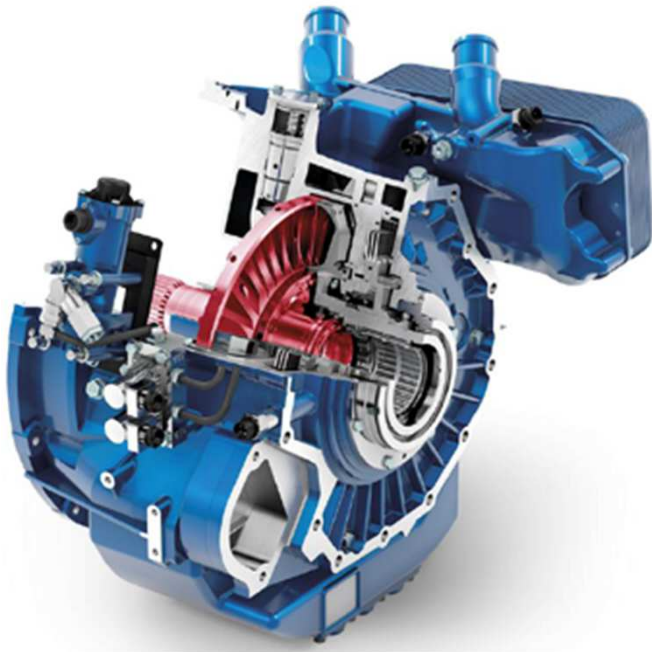
99,0 → - 12% 88,0 → - 21% 70,0



### Advantages

- 26% less fuel consumption compared to Tier 4i (Euromot 3B) version
- Potential fuel savings 10.000km/year = 2.340 EUR

## Turbo retarder clutch VIAB



Wear-free Integrated Starting and Braking System

VIAB is a **turbo coupling** and integrated **retarder** all-in-one.

VIAB combines

- Wear-free **starting** and **maneuvering**
- Efficient **driving** with automated manual transmission
- Wear-free **braking**

### Benefits

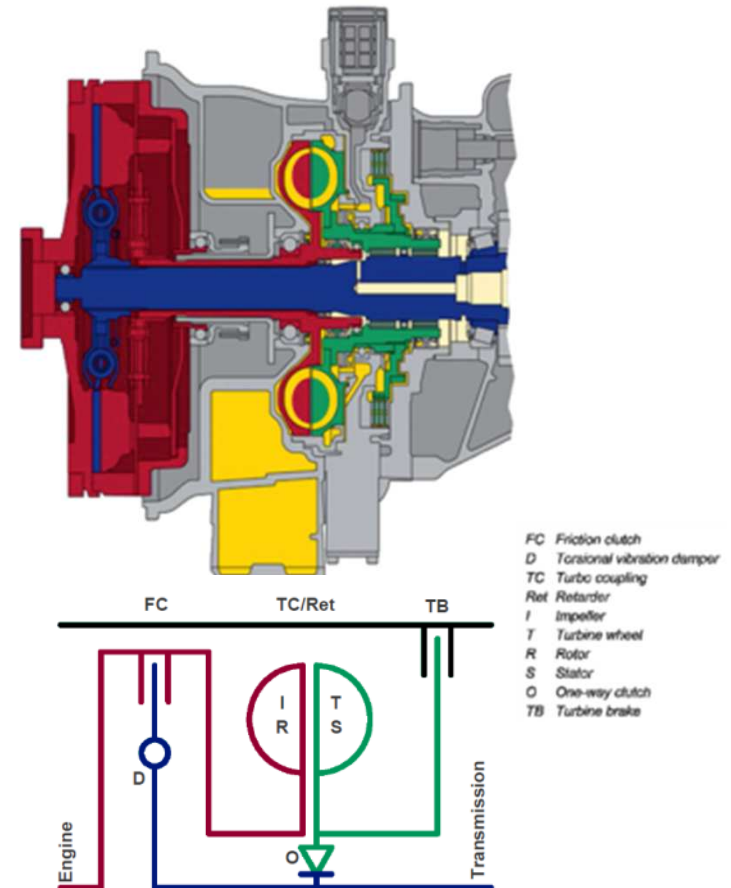
- *Exceptional maneuverability*
- *No overheating and burning of the clutch (less maintenance)*
- *Smooth creeping on job site*
- *Powerful integrated retarder standard*
- *Less weight and less space*





## Turbo retarder clutch VIAB

- Starting/ Maneuvering
  - **Full utilization of the engine torque** of maximal 2,213 lb. ft. (3.000 Nm) up to the traction limit
  - **Maximal tractive power** during start-up already at 1.100 rpm
  - Unlimited start-up/ maneuvering possible by **high thermal stability (no overheating and burning of the clutch).**
- Driving
  - Short shifts by the combination with new Mercedes Benz PowerShift 3
  - **Lower fuel consumption** when driving with friction clutch
- Braking
  - **Most efficient braking effect**
  - Up to 2,213 lb. ft. (3.000 Nm) **permanent braking torque** in combination with **high-performance engine brake** throughout the whole speed range

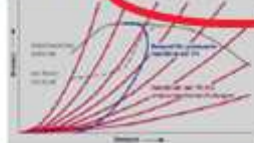


## Turbo retarder clutch VIAB benefits



$i=17$

turbo-clutch with variable oil-filling



Primary retarder: 3.000 Nm

$M_d = 3.000 \text{ Nm}$

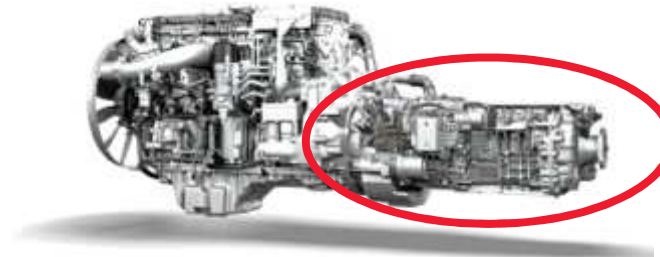
Creeping mode included

High overall gear ratio allows

- Low engine speed at cruise speed
- Creeping with closed clutch
- Hydrodynamic coupling/ converter
- Hydrodynamic retarder
- Turbo clutch with variable oil-filling

Higher torque than competitive  
full automatic transmissions

Yes



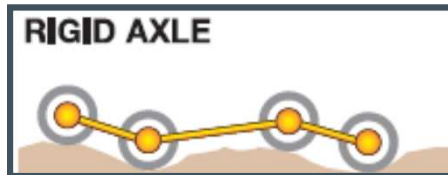
### Benefits

- Optimal rpm range and lower fuel consumption
- Wear-free creeping and breaking
- No overheating and burning of the clutch due to variable oil filling depending on usage
- Less maintenance
- More power
- No need of 2 speed transfer case

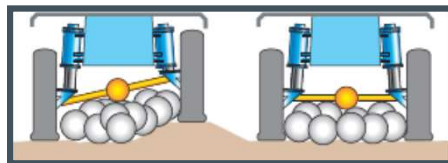
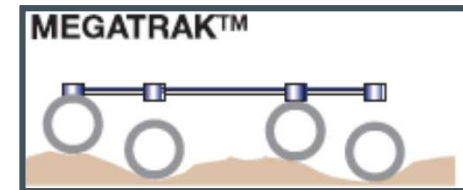


## Suspension technology Megatrak™

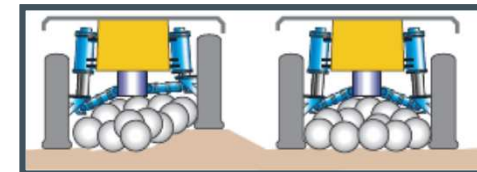
MEGATRAK™ is Grove's patented independent suspension and all-wheel steer System. Each wheel is able to remain on the ground at all times, so that stresses and weight are not continually transferred between axles.



Traditional suspension systems may raise the body of the crane, but does not increase ground clearance.



**MEGATRAK™** does, as the differential is attached to the base of the carrier, offering a ground clearance up to 600 mm.



Suspension can be raised or lowered (both front/back and side to side by +170 mm/-130 mm on models with top steered **MEGATRAK™** Cylinder +160 mm/-130 mm directly from the carrier cab and automatically leveled for road travel. **MEGATRAK™** also allows the use of a deeper carrier cross section, which improves the overall torsion strength of the crane.



# Suspension technology Megatrak™

## Features

True ground clearance

Maximum ground contact

Driveline aligned

Steering linkage under and through carrier chassis

Deep carrier frame cross section

Travel on jobsite counterweight

Reliable suspension system

## Benefits

- Easier access to unprepared job sites
- No conventional axles
- Weight evenly distributed
- All axles remain in use all the time angles do not change
- Protected steering rods
- Provides stronger lifting platform
- Driving the rigged crane with full
- No maintenance required

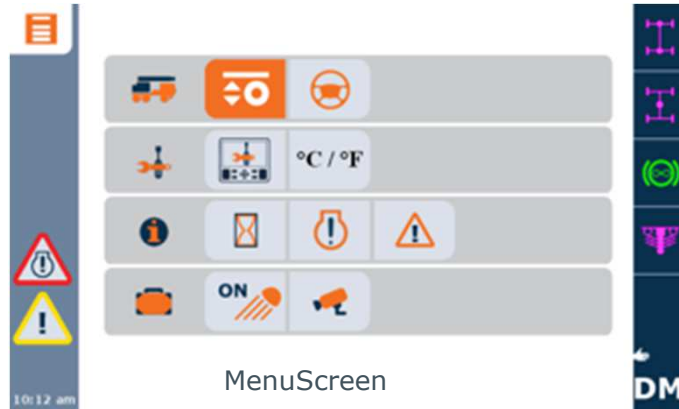
## Customer Benefits

- *Get more / different jobs done*
- *Maintenance free Megatrak suspension*
- *Less tire wear reduces operating costs*
- *Equal axle weight distribution at all times*
- *Less maintenance, less operating costs*
- *No damages, maintenance free*
- *Better load charts*
- *Faster set-up and movement on job site*
- *Less operation costs*



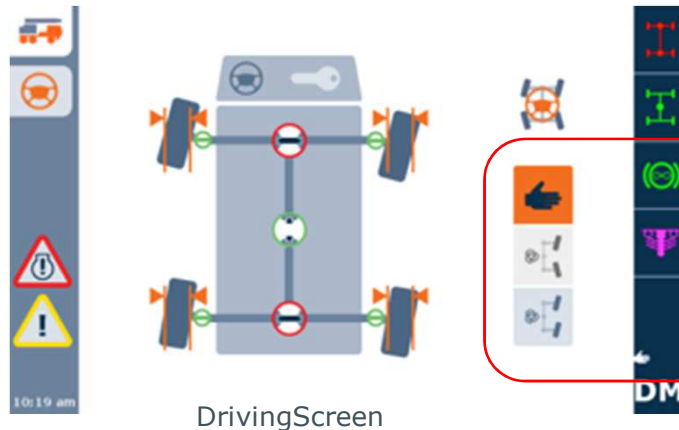


# GMK5250L Steer by wire



An easy to use all-wheel system gives the best steering on or off highway, eliminating tire scrub and stressed on non steering axles.

Exceptional maneuverability allows even the largest fully rigged GMK to get as close to the lift as possible. Other systems, where one or more „death weight“ hanging axles remain fixed – lead to higher axle loads, driveline maintenance problems, increased ground pressure and tyre wall stress. All-wheel steer enables a fully laden crane to distribute weight evenly across all axles.



- Manual mode
- Minimum turning radius mode
- Crab steer mode.



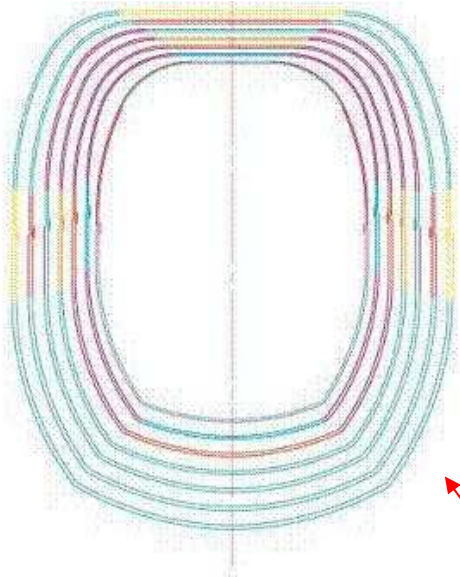
## Advantages

- Optimal steering for better maneuverability
- Less tire wear and less maintenance costs





## Boom technology



**No Stiffeners on Base Section  
(Saves Weight without loss of capacity) - 1100 Steel**

**MEGAFORM™**

**7 Section 13,27 m - 70,00 m Boom  
(with Megaform Shape Base Section)**



### Benefits

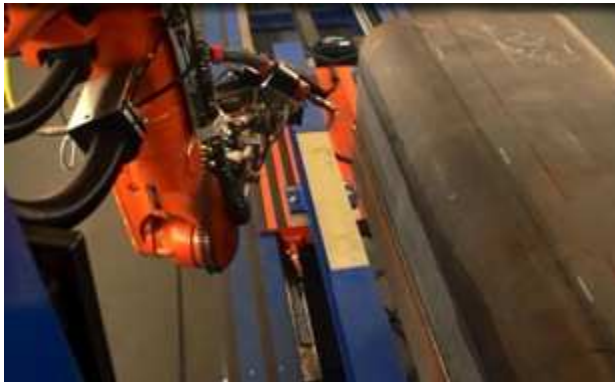
→ Weight optimized to get stronger load charts → see comparison slides  
(5 axle crane gets 6 axle jobs → higher rating, higher rate, higher utilization)



## Boom technology laser hybrid welding

### **NEW welding procedure:**

Single weld layer with robotic laser hybrid



### **Old welding procedure:** Manual 3 weld layers



## Boom technology laser hybrid welding II

Boom section laser welding is full automatised.

→ **One single welding layer only** instead of 3 welding layers in the past

### Benefits

- *Weight savings*
- *Higher quality*

Laser hybrid  
weld seam

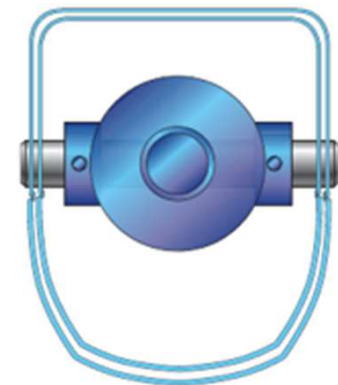


Traditional weld seam  
(old style)



## Boom technology Grove Twin Lock™

**TWIN-LOCK™** is a fully hydraulic system with electronic controls. It features a single telescopic cylinder that used **two horizontally-mounted pins** to move a boom section into the required position. The use of two pins **increases security** and their position in the side of the boom means they operate in the neutral zone. The use of a single telescope cylinder **reduces weight** used elsewhere to strengthen the crane, and increases lifting capacity.





## Swetched end rope socket (standard)



### Benefit

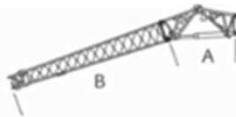
#### Operator convenience:

→ Easy handling and reeving through the boom head and hook blocks



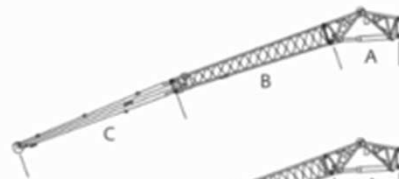
# Swing-away jib configurations

Hydraulic swing-away jib

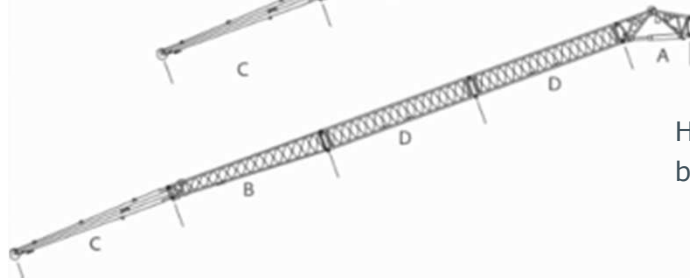


39 ft. (12,5m)

Hydraulic swing-away with jib extensions



69 ft. (21,3m)



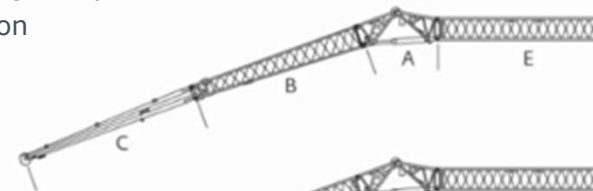
95 ft. (29,3m)

**5 - 50° off set-able hydraulic swing-away with jib and boom extensions**

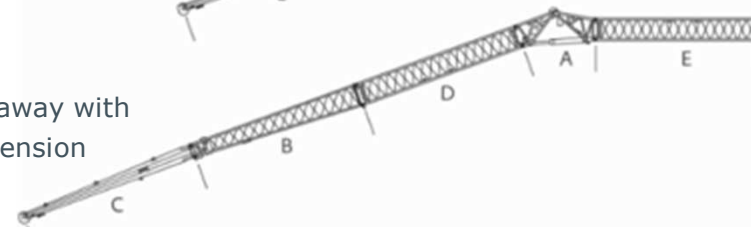
Hydraulic swing-away with boom extension



67 ft. (20,5m)



95 ft. (29,3m)



121 ft. (37,3m)

Hydraulic swing-away with jib and boom extension

## Benefit



**Potential higher utilization:**

→ *Best flexibility and reach over obstacles*





## Swing-away jib configurations



**37 m jib  
with jib inserts**

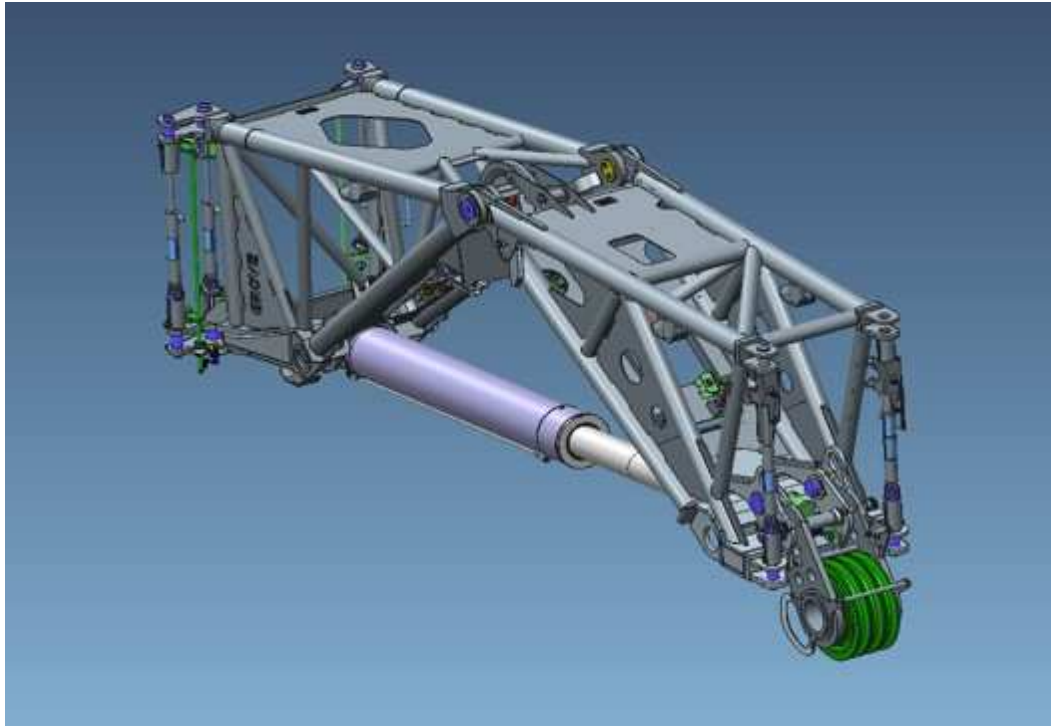
**Easy installation  
of the swing-away  
jib with hydraulic  
pinning on the  
boom head**







## Heavy duty jib (optional)

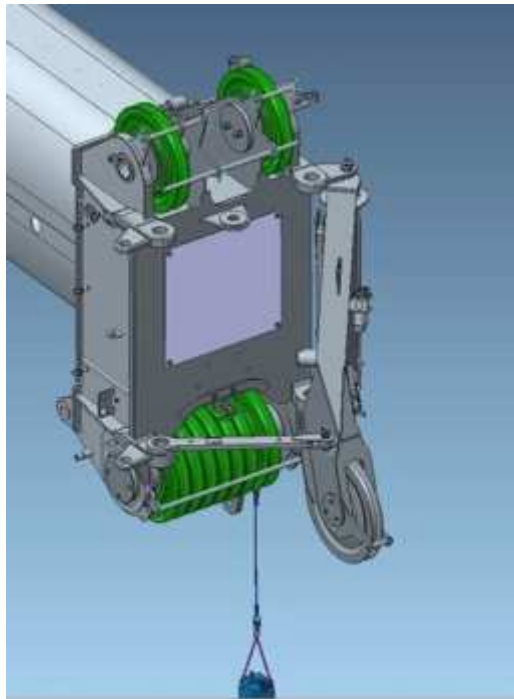


- ⑨ Heavy duty jib 13.5' (4m) for more flexibility on job sites
- ⑨ 5-50° hydraulic off set-able for bigger working range
- ⑨ Working indoors, turning loads with two hoist operation.
- ⑨ Hydraulic pinning for easy and fast installation
- ⑨ New jib and boom extension configurations

### Benefits

→ *Used for indoor operations and heavy lifts*

## Aux boom nose (optional)



Auxiliary boom nose with 2 lines of rope

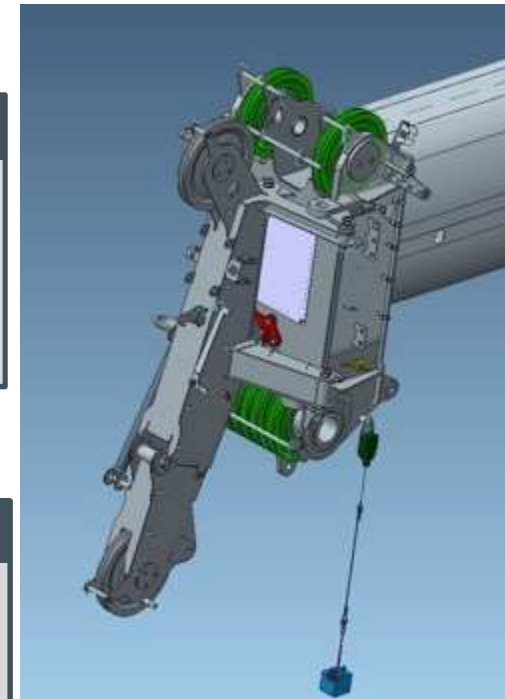
### Benefits

- Often used for **two hook block operation** (in combination with the aux. hoist)
- **Turning loads** (e.g. precasted loads)

Auxiliary boom nose with 1 line of rope

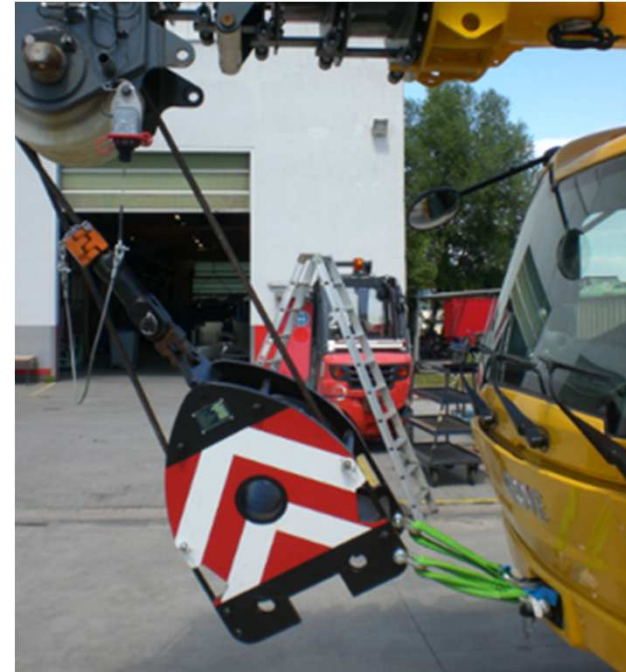
### Benefits

- Used for **two hook block operation** (in combination with aux. hoist) with main hook block over boom head and **small headache ball** over the boom nose
- Headache ball is used for fast and light lifts on one line of rope, whereas the main hook block is used for the heavy loads (reeved with more than 1 parts of lines)



## Split hook block (optional)

- Hook block can be taken off, so that the sheaves stay on the machine
- Easy and fast pinning to disconnect
- 275 kg upper and 675 kg lower part



### Benefits

- Operator convenience and efficiency with faster rigging and handling
- Less weight on the crane to comply with road regulation requirements

## Crane Control System (CCS) superstructure



- 2 Full graphic displays
- Vertically mounted for better visibility



- Jog dial for easier input
- New ergonomic joysticks



### Benefits

#### Operator convenience:

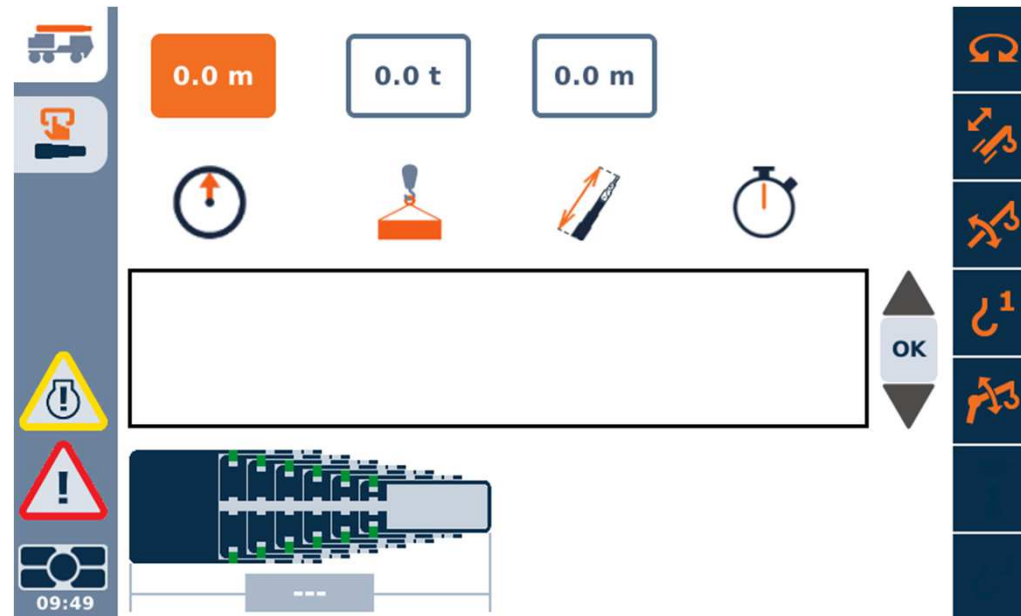
- Intuitive and user friendly operating system.
- One Maniowoc system for all crane models (same as on new RTs, Crawler or Tower cranes)



## Boom configurator main screen

The boom configurator allows inputs for:

- Radius
- Load
- Boom length



### Benefits

**Operator convenience/ efficiency:**

- The boom configurator always selects out of the previously entered rigging configuration (outrigger base, counterweight, jibs,...)!





## Boom configurator load input example

1. In this case the operator knows that he needs to lift: a load by 10m radius



The screenshot shows the boom configurator interface with a red box highlighting '10.0 m' in the top left. Below it, a table displays various configuration options. The table has four columns and four rows. The first row is highlighted in orange. The second and third rows have green highlights under the second and third columns respectively. The fourth row is white. To the right of the table is an 'OK' button. Below the table is a diagram of a crane boom with a blue bar indicating a length of 13.3 m.

|       |       |       |       |
|-------|-------|-------|-------|
| 010.0 | 017.8 | 013.3 | 000.0 |
| 010.0 | 022.0 | 027.0 | 139.0 |
| 010.0 | 016.0 | 056.1 | 442.0 |
| 010.0 | 021.5 | 017.6 | 038.0 |

13.3 m

2. In this case the operator knows that he needs to lift: a 10t load



The screenshot shows the boom configurator interface with a red box highlighting '10.0 t' in the top left. Below it, a table displays various configuration options. The table has four columns and four rows. The first row is highlighted in orange. The second and third rows have green highlights under the first and second columns respectively. The fourth row is white. To the right of the table is an 'OK' button. Below the table is a diagram of a crane boom with a blue bar indicating a length of 13.3 m.

|       |       |       |       |
|-------|-------|-------|-------|
| 010.7 | 015.0 | 013.3 | 000.0 |
| 015.0 | 010.4 | 041.5 | 276.0 |
| 015.0 | 010.1 | 022.5 | 074.0 |
| 013.0 | 010.7 | 056.1 | 442.0 |

13.3 m

### Benefits



#### Operator convenience/ efficiency:

→ The boom configurator offers always best radius, maximum load, longest/shortest boom and the quickest sequence



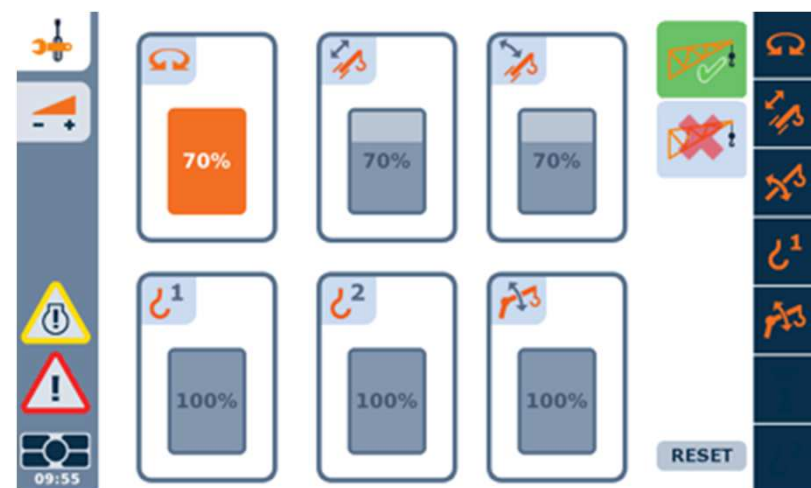
→ Fast set-up

## CCS new additional content

Joystick functions set-able for all crane functions (turning, hoisting, boom telescoping and jib operation).



Joystick response curves



Operating speed preset between 0% and 100%.

Reset button for return to basic setting.

### Benefit



#### Operator convenience:

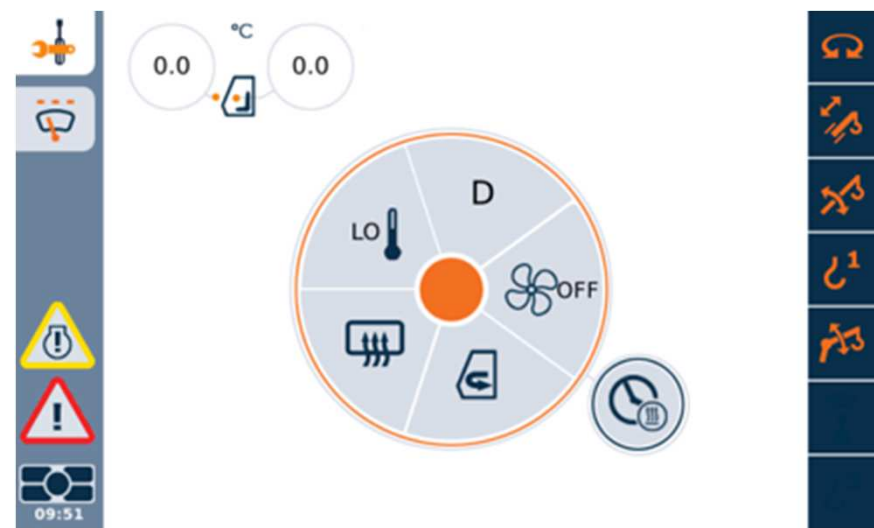
→ Crane operation selection to the operator's preference! (more sensitive use)

## CCS new additional content

Air condition icon



Air condition menu



### Benefit

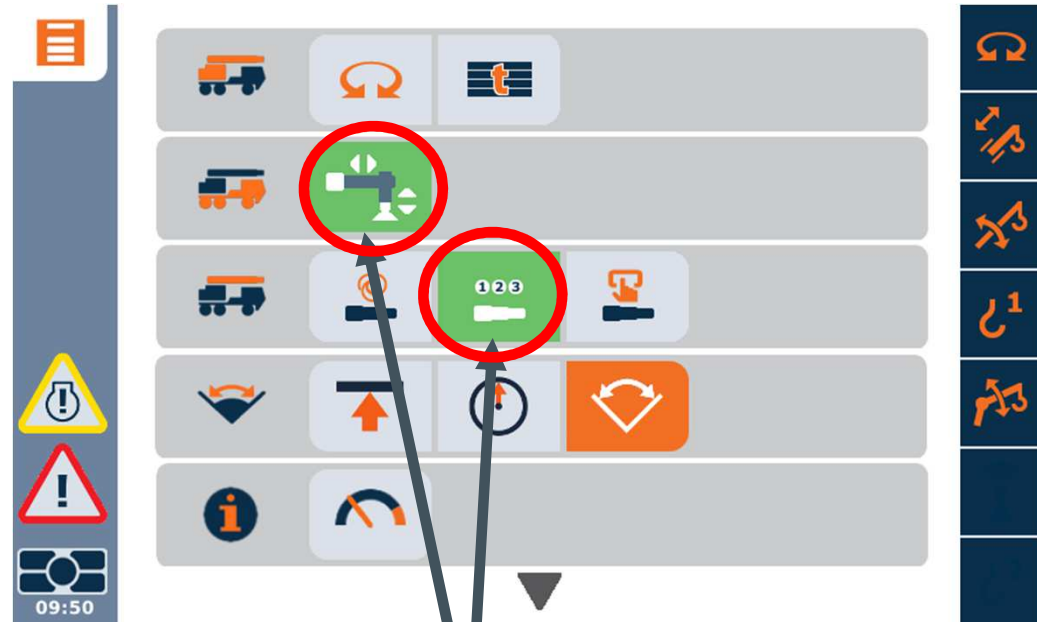


#### Operator convenience:

→ Easy and intuitive control of the air conditioner and heater

## CCS New Additional Content

- Setting of 2 or more short-cuts (e.g outrigger or telescoping menu)
- Easy and fast changeover between short-cut menu through
  - Tab button below screen
  - or
  - Jog dial (located in operator seat)



### Benefit

#### Operator convenience/ efficiency:

→ Faster and more convenient use of the operating system.



## CCS New additional content

### Displaying the operating hours

- The value indicates the **total operating hours**.
- The value shows the **individual (?) operating hours**, which can be reset (e.g. to track rental duration).
- Reset with pin code possible only.







## GMK5250L Superstructure

More storage space on the left side of the superstructure for tools or lifting utilities.



Slewing gears (3) located in superstructure housing.



### Benefits

→ More space





## GMK5250L Working at height

**Anti-slip protection on carrier decking.**



Plane carrier deck

### Benefit

→ Convenient and guided working environment for the operator

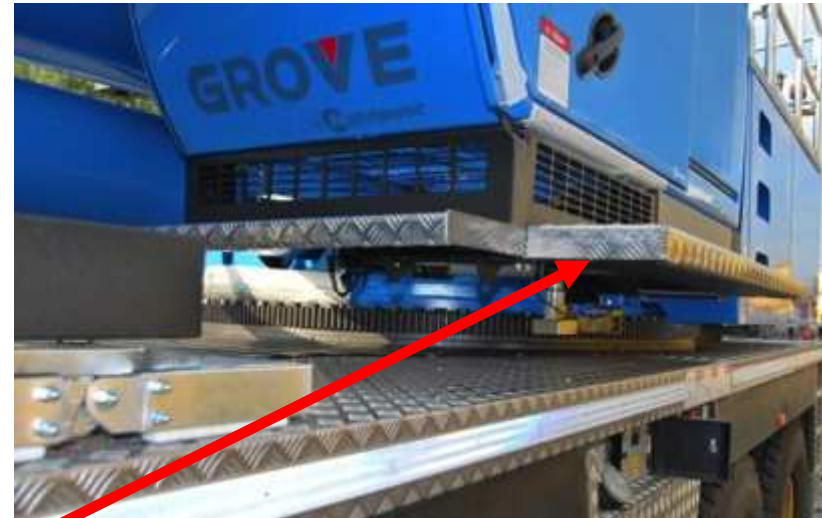


Guard rail around the superstructure



## GMK5250L Working at height

### Retractable foot walk.



Retractable foot walk is standard.  
Can be operated from carrier and superstructure.

#### Benefit

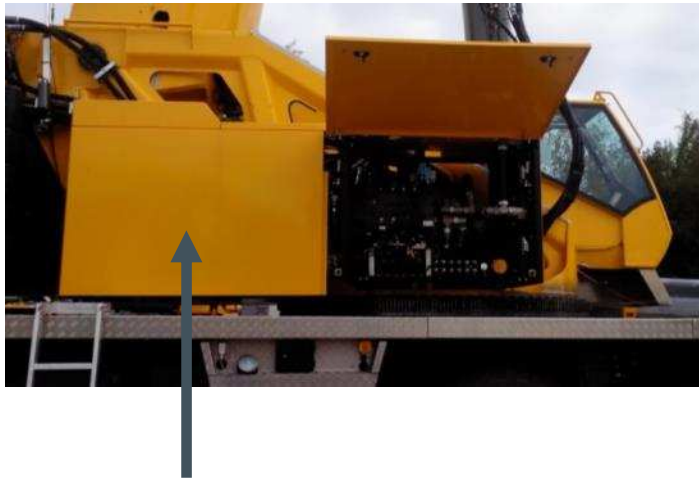
→ Convenient and guided working environment for the operator







## GMK5250L Superstructure periphery



Hydraulic tank in superstructure means no oil for crane operation through swivel. Carrier supplies power through Kessler gear connected to superstructure pumps.

Hydraulic service connections and oil cooler inside superstructure housing.



### Benefit

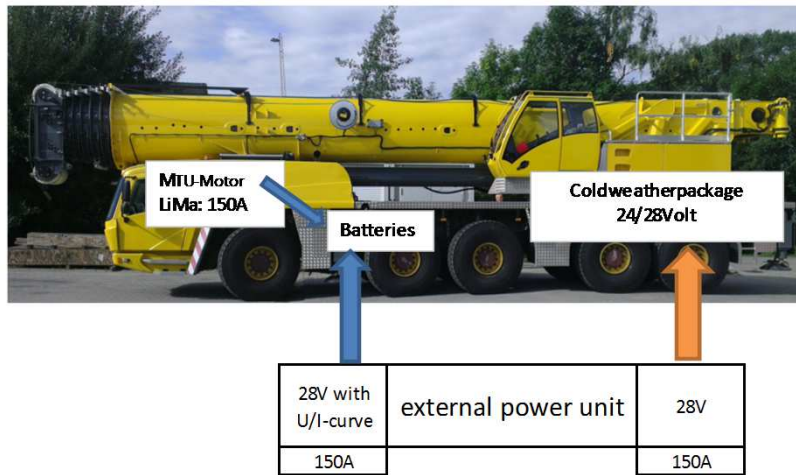
→ *Good accessibility for maintenance work*



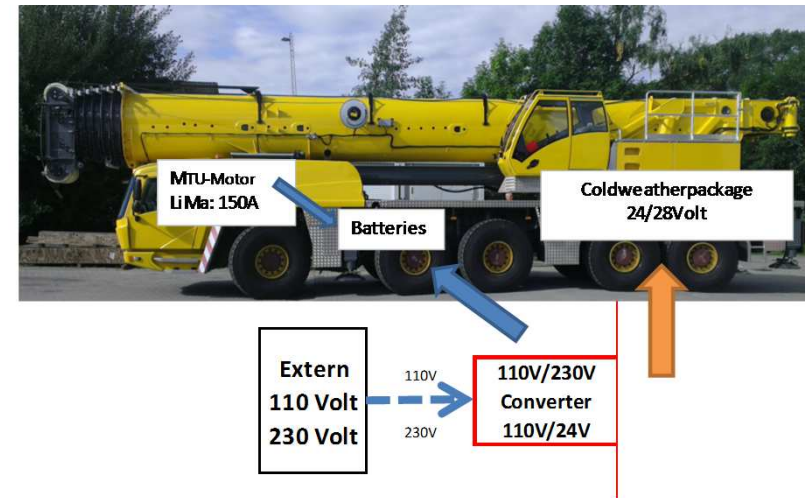


## GMK5250L Fuel saver

### 2 options:



**Integrated power supply via small diesel engine unit**



**External electrical power supply via plug on job site or generator**

### Benefits

- Good Less fuel consumption in idling mode
- Less operating hours of the engine reduces maintenance costs



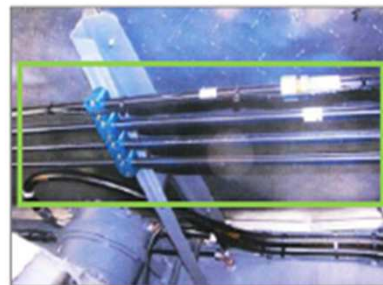
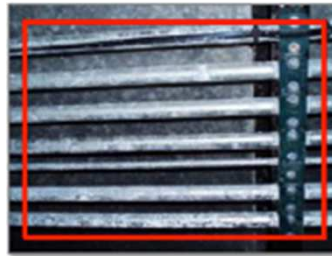


# Reliability & maintenance

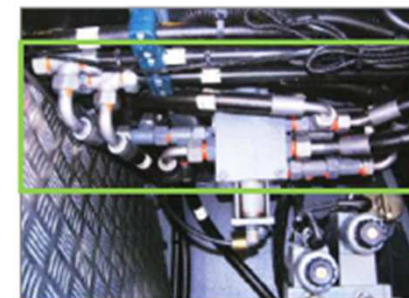
## Product Quality Improvement



**Better corrosion protection  
through painted valve blocks**



**Better corrosion protection  
through usage of plastic coated  
hydraulic tubes**



**Better corrosion protection  
through usage of zinc-nickel  
fittings**

## Benefit

→ *Manitowoc sets new industrial standards with corrosion protection to extend the lifetime of your vehicle.*





# Crane Star

> A **fleet management tool** with several customer benefits!



## Benefits

### Manage your assets

- **Fleet management** - Improves your asset utilization
- **Machine location** - Allows you to identify where your equipment is working, anywhere around the globe
- **Lift monitoring** - Reports exact amount your crane is lifting
- **Work monitoring** - See how productive your cranes are with real data
- **Machine performance and maintenance** - Be assured your cranes are working in top shape

**CraneSTAR**

## Job site planning Cranimax

Be prepared for  
every lift and  
every job site.

> craniMAX Lift Planning Software.



### Benefits

- Best state-of-the-art job site planning with simplified 3D function
- Intuitive and easy to use software for a quick and accurate verification of load charts, degrees of freedom and calculation of outrigger loadings
- Single or more cranes multi lift planning
- All results are calculated depending on crane set-up
- High class print-outs for job biddings



- Professional job site planning to win more jobs
- Free-of-charge high end solution



## Comparison vs. GMK5220 general specification

250 t vs. 220 t capacity rating  
2 m longer boom

12% stronger load charts in average  
14,5 t @ 70 m boom vs 14 t @ 68 m boom  
18,2 t @ 67 m boom vs. 14 t @ 68 m boom

More standard equipment  
(Air conditioning, heater, retarder, camera, WRL)  
Improved GVW with 16" tires...  
More jib configurations possible  
Aux boom nose with 2 lines of rope  
More stowage space  
Swatched end rope socket standard

### Benefits

→ Higher rental rates  
→ More reach



→ Higher utilization



→ 12t per axle  
→ More flexibility/reach  
→ More capacity  
→ More convenience  
→ Easier handling





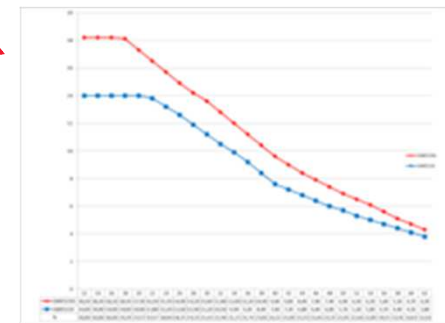
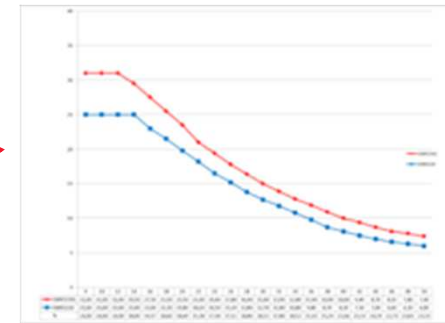
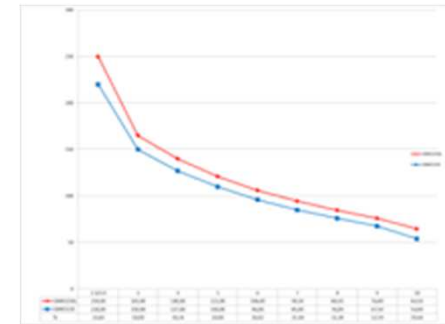


# Comparison vs. GMK5220 load charts

## Main boom with maximum counterweight:

|                  | GMK5250L     | GMK5220      |                       |
|------------------|--------------|--------------|-----------------------|
| Counterweight    | 80t          | 77t          |                       |
| Outrigger base   | 100%         | 100%         |                       |
| Boom length in m | <b>13,27</b> | <b>13,30</b> | <b>Advantage in %</b> |
|                  | <b>18,57</b> | <b>17,85</b> | <b>+12,08</b>         |
|                  | <b>23,60</b> | <b>22,60</b> | <b>+8,02</b>          |
|                  | <b>42,30</b> | <b>40,90</b> | <b>+8,03</b>          |
|                  | <b>54,55</b> | <b>54,55</b> | <b>+20,90</b>         |
|                  | <b>61,49</b> | <b>59,10</b> | <b>+16,74</b>         |
|                  | <b>66,87</b> | <b>68,00</b> | <b>+22,28</b>         |

Overall +12,50



## Main Boom Comparison

*Improved load charts on short, medium and long boom*

→ Average 12% more than GMK5220

→ Up to 30% on long boom (18,2t vs 14t)

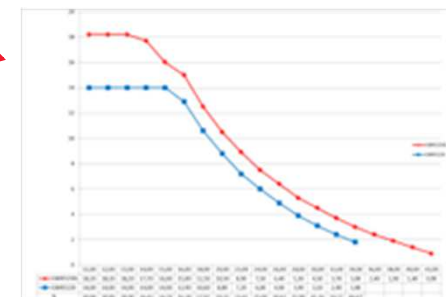
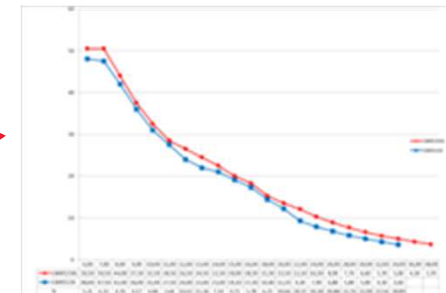
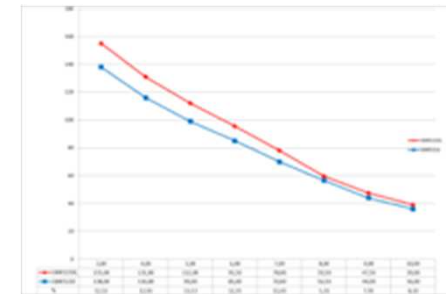
# Comparison vs. GMK5220 Load charts – main boom



**Main boom with maximum roadable counterweight:**

|                  | GMK5250L     | GMK5220      |                       |
|------------------|--------------|--------------|-----------------------|
| Counterweight    | 21t          | 16t          |                       |
| Outrigger base   | 100%         | 100%         | <b>Advantage in %</b> |
| Boom length in m | <b>13,27</b> | <b>13,30</b> | <b>+10,47</b>         |
|                  | <b>18,57</b> | <b>17,85</b> | <b>+9,12</b>          |
|                  | <b>28,54</b> | <b>27,20</b> | <b>+9,28</b>          |
|                  | <b>33,50</b> | <b>31,70</b> | <b>+6,24</b>          |
|                  | <b>42,30</b> | <b>40,90</b> | <b>+15,64</b>         |
|                  | <b>51,05</b> | <b>49,90</b> | <b>+14,66</b>         |
|                  | <b>61,49</b> | <b>59,10</b> | <b>+14,27</b>         |
|                  | <b>66,87</b> | <b>68,00</b> | <b>+32,59</b>         |

**Overall** +10,45



## Main Boom Comparison

- 21 t roadable on the crane in boom over front configuration.
- 5 t more possible on crane then previous GMK5220 model.
- Heavy roadable counterweight standard for every machine.



# Comparison vs. GMK5220 Load charts – main boom

## Main boom with 0 t counterweight (taxi):

|                  | GMK5250L | GMK5220 |                |
|------------------|----------|---------|----------------|
| Counterweight    | 0t       | 0t      |                |
| Outrigger base   | 100%     | 100%    | Advantage in % |
| Boom length in m | 13,27    | 13,30   | +0,02          |
|                  | 18,57    | 17,85   | -0,75          |
|                  | 28,54    | 27,20   | +4,65          |
|                  | 33,50    | 31,70   | -2,42          |
|                  | 42,31    | 40,90   | -1,22          |
|                  | 51,05    | 49,90   | +2,15          |
|                  | 54,55    | 54,55   | -13,16         |
|                  | 56,08    | 58,60   | +19,31         |
| Overall          |          |         | +1,07          |

## Taxi counterweight (0t):

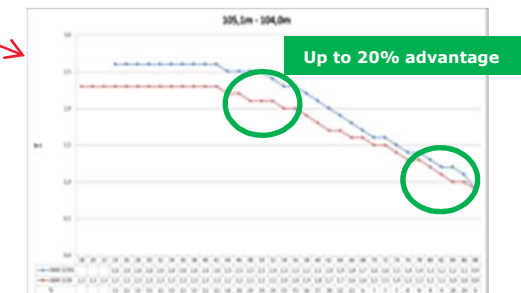
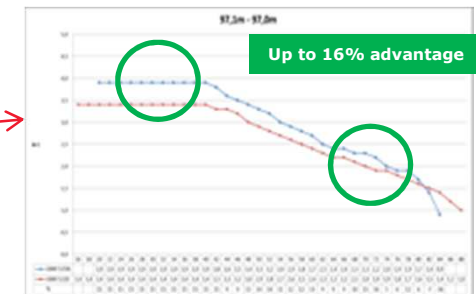
- Taxi load charts equal to previous model GMK5220
- Slight advantages on long boom 56 m



# Comparison vs. GMK5220 Load charts – swing-away jib

## Swing-away jib comparison:

|                    | GMK 5250L | GMK 5220 |                |
|--------------------|-----------|----------|----------------|
| Counterweight in t | 80,0      | 77,0     |                |
| Outrigger base     | 100%      | 100%     | Advantage in % |
| System length in m | 80,30     | 80,00    | 9,19           |
|                    | 89,10     | 89,00    | 8,50           |
|                    | 97,10     | 97,00    | 10,23          |
|                    | 105,10    | 104,00   | 12,24          |
| Overall            |           |          | 10,04          |



## Swing-away jib

→ 10% stronger swing-away jib charts.

